Tuesday, 11/29/2005 2:52:01 PM

User:

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 25009 **Estimate Number** : 10807

P.O. Number

: 410

This Issue : NC Prsht Rev.

: 11/29/2005

: Nm

S.O. No. : 1210

: PURCHASED PARTS Type

Part Number

Drawing Name

: BEARING

: D2611

Drawing Number Project Number

: D2611 REV B : N/A : B

Drawing Revision Material : NIA

: 12/12/2005 **Due Date**

Qty:

40 Um: Each

Written By

Previous Run

First Issue

Checked & Approved By

Comment

: Created By Auto Work Order

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

PG 1.0

PURCHASING



Comment: PURCHASING

PURCHASING Issue P/0: 10 0000 18 1 A 05 / 11 29

Purchase part as per Dwg D2611 Possible supplier: Alinabal,

P/N: CBA-6-B2

Material release note required

Tools:

2.0

3.0

D2611

Bearing



Comment: Qty.:

1.0000 Each(s)/Unit Total:

40.0000 Each(s)

Bearing

Tools:

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of confomity is attached

0 05/12/09

Tools:

QC6

4.0

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Tools:

Dart .	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		· · · · · · · · · · · · · · · · · · ·	<u> </u>			I	, ,		

Part No:	PAR #:	_ Fault Category:	NCR: Yes No DQA: DQA	Date: <u>65/10/14</u>
			QA: N/C Closed:	Date:

	WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B		Verification	Approval		
STEP	Section A	Initial Chief Eng			Section C	Chief Eng	Approval QC Inspector	
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Approval Chief Eng	

NOTE: Date & initial all entries

Date: * Tuesday, 11/29/2005 2:52:02 PM Ųser: Linda Lacelle **Process Sheet** Drawing Name: BEARING Customer: CU-DAR001 Dart Helicopters Services Job Number: 25009 Part Number: D2611 Job Number: Seq. #: **Machine Or Operation:** Description: 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock l. 05/12/13 Location: 47 Tools: 6.0 DOCUMENT CONTROL Comment: DOCUMENT CONTROL Inspection Level 21 547 of 12/14 40 28 oslialiy Tools: Job Completion

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES						
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category:	NCR: Y	es No DC	A:	Date: _	
				Q.A	: N/C Close	ed:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	·	Verification				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		
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NOTE: Date & initial all entries

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	Name and Address) Alinabal, Inc. 28 Woodmont Rd. Milford CT 06460		2. Date of Direct Shipment to 12/5/05 3. Other References (include		
	The second of th			#D009370	·
	e (Name and Address) AERO SPACE	t - f	5. Purchaser's Name and Ad	dress (if other than c	onsignee)
1270	ABERDEEN STREET ESBURY ONTARIO K6A 1K7			*	
6 Country o	f Transhipment	7. Country of Origin	of Goods IF SHIPM	ENT INCLUDES GOO	DS OF DIFFRENT
3. Transport	N/A ation: Give Mode and Place of Direct to Canada	USA	9. Conditions of Sale and Te (ie Sale, Consignment Ship		
THOU	W. CDOUND	('	NET 30		
MTLE	X GROUND ORD CT		10. Currency of Settlement USD		
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	Characteristics, J.e., Grade, Quality,				
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1.1



PACKING SLIP

From Warehouse: MAIN

Page:

Packing Slip:

1

75474

From:

ALINABAL 28 WOODMONT ROAD MILFORD CT 06460 USA MTD SALES (203) 877-3241

Bill To:

D009370

DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ONT K6A 1K7 CANADA Ship To:

(1)

DART AERO SPACE 1270 ABERDEEN STREET HAWKESBURY ONT K6A 1K7 CANADA

Order Contact:

Pack Date	Or	der#Cust I	20	Ship Via	1		Weight	Dl
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		D2611 PN D2611						
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28 Woodmont Road Milford, Connecticut 06460 (203) 877-3241 • Fax (203) 874-5063 www.alinabal.com

CERTIFICATE OF COMPLIANCE

Attention: Quality Contro	l Manager		
Alinabal Part Number:	CBA 6 B2	_	
Customer Part Number:	D2611	- September - Sept	
Customer P.O. Number:	D009370		
We certify that all parts ma of a good commercial quali specifications.	nufactured or suppli ty and in accordance	ied by this company on subje e with applicable purchase or	ect purchase order are rder, drawings and
		//	
	Ian McIntyre	(4	12/5/05
	Ouality Engineer		Date

QUAOE-15 Issue 3 (07/98)